



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5479-1

Job Sheet 174059



Part No: D5479-1

Job Qty: 12 ea

Part Name: Door Prop



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP Rev A 17.05.26 New Issue DP Verify by DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	12 pcs		3/30/18	0.00	0.00	Purchasing		AT 18/03/19
110	Packaging	12 pcs		3/30/18	0.00	0.00	Packaging2		AP 18/03/19
120	QC	12 pcs		3/30/18	0.00	0.00	QC6		11 MAR 28 2018
130	Packaging	12 pcs		3/30/18	0.00	0.00	Packaging3-2	ST 365	11 MAR 28 2018
140	QC21-SA	12 Ea		3/30/18	0.00	0.00	QC21		11 MAR 28 2018

Part Op 100 - Issue P/O: 039265 Possible supplier: LS Technologies Supplier P/N: B8-154-382-050N ** Material Descriptions: release note is required**

110 - Ensure Material Release Note is attached

120 - Inspect as per DWG. CHECK LBS.

MAR 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B8-154-382-050N	Gas Spring D5479-1	12 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B8-154-382-050N	12	0	0

Part Specifications

Specifications could not be found.

Plex 3/9/18 1:43 PM Dart.Gagnon.Michelle

CONTAINER NO.

Door Prop

PART NO.

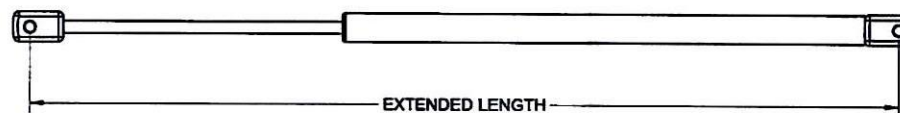
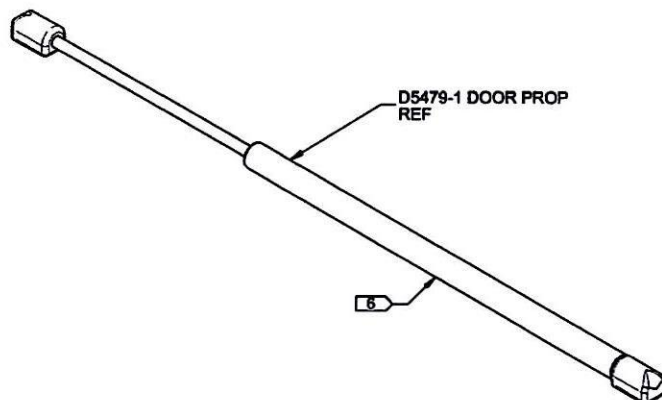
Door Prop

PART NO: D5479-1
Serial No/Batch: S052871
Revision:
Operation:
Change No: Packaging ☐

Packaging

Mfg Date: 03/19/18
Job No: 174059

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	STROKE (mm/in)	EXTENDED LENGTH (mm/in)	FORCE (N/lb)	END FITTING	MATERIAL	SUPPLIER	SUPPLIER PART NUMBER OR MODEL NUMBER	WEIGHT
D5479-1	DOOR PROP	152/6.0	381/15.0	50/10	10 mm NYLON BALL SOCKET	CARBON STEEL	LS TECHNOLOGIES	B8-154-382-050N	0.46 lbs

D5479-X DOOR PROP

- NOTES:**
 1) MATERIAL: AS PER TABLE
 2) FINISH: N/A
 3) TOLERANCES: N/A
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: N/A
 6) IDENTIFICATION: IDENTIFY AS PER QSI 044
 7) WEIGHT: AS PER TABLE

RELEASED

2017 MAY 24
ECN 17-541

APPROVED

A		NEW ISSUE (PAR16-553)		JMH	16.12.12
REV.	DESCRIPTION			BY	DATE
DESIGN	JMH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D5479 TITLE DOOR PROP COPYRIGHT © 2016 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			REV. A
DRAWN	JMH				SHEET 1 OF 1
CHECKED	AJS				SCALE
MFG. APPR.	DD				NTS
APPROVED	WM				
DE APPR.	DS				
DATE	16.12.12				



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO039265

Supplier: LST001-VC
LS Technologies Inc.
1634 Saskatchewan Ave.
Saskatoon
SK
S7K 1P6 Canada
Phone: 306 683 5000
Fax: 306 683 6403

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039265
PO Date: 3/9/18
Due Date: 3/23/18
**Purchase Order
Revision:**
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

E-MAILED
MAR 12 2018
copy

Items											
Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	B8-154- 382- 050N			Gas Spring D5479-1 As Per Dwg D5479 Rev. A	Firmed	3/23/18	12 pcs	0 pcs	12 pcs	\$38.90/pcs	\$466.80

Line Item Note job# 174059

Grand Total: \$466.80

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

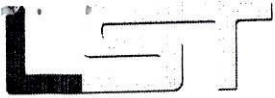
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/9/18 3:08 PM dart.baker.diane

DAS
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CL



LS TECHNOLOGIES INC
1634 Saskatchewan Ave
Saskatoon, SK S7K 1P6

Packing Slip

P.O. No.	Date	Invoice #
039265	3/13/2018	18087

Bill to:
Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship to:
Main Finished Goods Location Dart Aerospace Ltd 1270 Aberdeen St. Hawkesbury, ON K6A 1K7

Ship	Via	FOB
3/13/2018	Fed-Ex	

Qty	Description
12	D5479-1 #174059 (B8-154-382-050N) Shipping Via FED EX Tracking # 780037762663

Order checked by : 